



AS68RC Signature Series Installation Instructions

The Installation and drive learning process will take anywhere from 2-3 Days. Towing, Hauling and or rough driving cannot be done during this time!

***Prior to removal of original transmission set your programmer or tuner to STOCK power level! All relearn procedures will be done at stock power levels, never turn up the power during relearn.

Correct transmission fluid levels are CRITICAL and hard to obtain correctly. Fluid must be Mopar AS fluid or warranty is voided.

Connect to TCM with Chrysler WITECH or other capable scanner and perform transmission relearn process . Be sure that the scanner has successfully performed the relearn procedure. If TCM does not successfully relearn, stop immediately turn off engine and call Revmax prior to proceeding. Vehicle cannot be driven anywhere until the relearn is completed. Not even around the block or in the parking lot!

Initial Drive Learn Process

You will now take the vehicle out for the initial test drive, do not exceed 30% throttle or 2000RPM. Allow transmission to shift all the way up to sixth gear AND back down to first at least 25 times. If full power is given, immediate transmission failure will occur and you will be responsible for repair charges.

Begin the initial drive learn cycle. You must keep throttle below 50% at all times during this cycle. Drive the vehicle for a MINIMUM of 2-3 days. The truck must be allowed to rest overnight and go from HOT to COLD engine and transmission temperatures. During this time period it is best to have a MINIMUM of 200 miles STOP AND GO driving. Highway driving does not count and will not drive learn the transmission.