



## 6R140 Rebuild Kit Information

Revmax kits are intended to be installed by qualified transmission technicians. These kits are not designed to be installed by someone who hasn't rebuilt this particular transmission before. Lack of knowledge and experience is the leading cause of transmission failure after installing a kit, please do not attempt this if you are not qualified.

Please note that a re-adaptation must be performed on the truck prior to driving your newly rebuilt transmission! Failure to do so will result immediate transmission failure! This presently can only be done at a FORD DEALER OR with an IDS scan tool. A Snap On .etc scanner will not be able to do this!

### **Clutch Stack Ups**

#### **Forward:**

5- 701-198 .078 Steel  
5-700-160 .062 Clutch

Install starting with a wave plate, then steel, followed by a clutch.

#### **Overdrive:**

1-709-198 .077 Steel  
8- 336 .060 Steel  
9- GPZ215 .064 Clutch  
1- Revmax Custom Piston

Install custom piston, start with 1 .077 Steel ,followed by a clutch and then .060 steel

#### **Direct:**

3-703-211 .080 Steel  
2- 703-300 .115 Steel  
5- GPZ210 .068 Clutch

Install starting with a wave plate, then .115 steel followed by a clutch and then a .080 steel.

#### **Intermediate:**

2- 703-300 .115 Steel  
4 703-211 .080 Steel  
6 GPZ210 .068 Clutch

Install starting with a wave plate, then .115 steel followed by a clutch and then a .080 steel.



**Low Reverse:**

4-707-201 .077 Steel

5-707-160 .060 Clutch

Factory stack, starting with pressure plate.

**Clearances**

Forward Clutch Clearance (.045-.065")

Overdrive Clutch Clearance (.055-.070")

Direct Clutch Clearance (.045-.065")

Intermediate Clutch Clearance (.055-.070")